

1.1. RIFF 38

250GT TORQUE SPECIFICATIONS

Models: 250GT, 250GTE, 250GTL
 Engine Type: 128, 168 (B-C-D-E-F)
 Years: 1956 - 1964

ENGINE ASSEMBLY TORQUES:

Cylinder head nuts for inside plug 3 bolt head	55 lb. ft.
<u>Cylinder head nuts for outside plug 4 bolt head</u>	<u>60-62 lb. ft.</u>
Main bearing nuts (large*)	45 lb. ft.
Connecting rods	35 lb. ft.
Rocker Assembly/Cam Bearing Nuts	20 lb. ft.
Flywheel Bolts	35 lb. ft.
Pressure Plate Bolts	30 lb. ft.
Spark Plugs	22 lb. ft.
Bellhousing to transmission nuts	18 lb. ft.
Universal Joints	18 lb. ft.
Cam Cover Acorn Nuts	5 lb. ft.
8 mm Nuts on Engine Case	13-15 lb. ft.
6 mm Oil Pan Nuts	5 lb. ft.
<u>*Small main bearing nuts (on 4 bolt style)</u>	<u>25 lb. ft.</u>

Note: Torques indicated are for clean lubricated threads in good condition, with air and thread temperatures between 60°F and 80°F. Flat washers must be free of knicks and burrs to insure proper torque.

RIFF-38